

CPL

Dart Aerospace Ltd.

Date: Tuesday, 13/01/2009 4:07:26 PM
User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 44731
Estimate Number : 13354
P.O. Number :
This Issue : 13/01/2009 S.O. No. :
Prsht Rev. : NC
First Issue : / / Type : LARGE FAB ASSY
Previous Run : 05021
Written By :
Checked & Approved By : mf 09-01-13
Comment : Est Rev:A 08-05-30 new issue DD verified by:ec

Drawing Name : AFT GUIDE
Part Number : D3589049
Drawing Number : D3589 REV B PRELIM
Project Number : N/A
Drawing Revision : B PRELIM
Material :
Due Date : 20/01/2009 Qty: 1 Um: Each

Additional Product

PRELIMINARY ISSUE

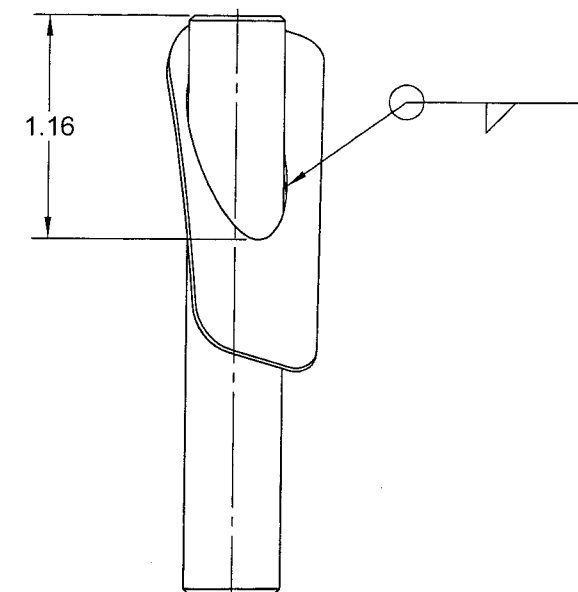
Job Number:

09.01.13 PER ECN #
09.502P

Seq. #:	Machine Or Operation:	Description :
1.0	D35895	LATCH GUIDE
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) LINK batch: <u>B44732</u>		
2.0	D358919	Aft Guide Plate
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Half Guide Plate batch: <u>B44740</u>		
3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
Comment: LARGE FABRICATION RESOURCE 1 1- assemble and weld as per dwg D3589 QSI004 304 Stainless Steel rod batch: <u>M107051</u>		
4.0	QC9	VISUAL WELDING INSPECTION
Comment: VISUAL WELDING INSPECTION		
5.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		

ENGINEERING
APPROVAL

DESCRIPTION
FORWARD GUIDE
AFT GUIDE
LATCH GUIDE
FORWARD GUIDE PLATE
AFT GUIDE PLATE

D3589-19
AFT GUIDE PLATED3589-5
LATCH GUIDE

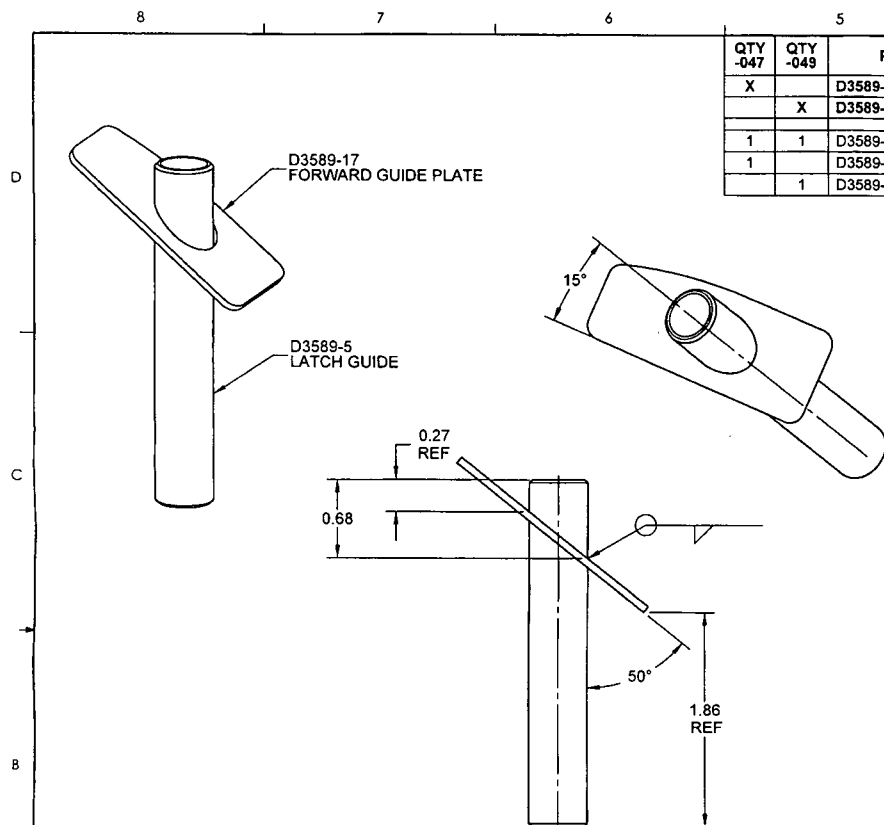
D3589-049 AFT GUIDE

PRELIMINARY ISSUE

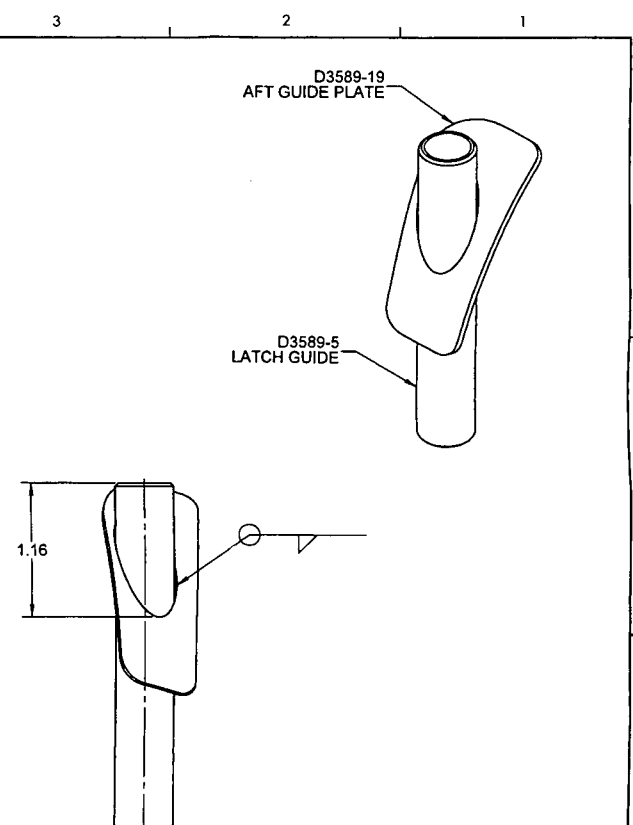
09.01.13 PER ECN
#09.502P

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D3589	REV. B
MFG. APPR.		SHEET 3 OF 8	
APPROVED		TITLE LATCH ASSEMBLY	SCALE NTS
DE APPR.		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	08.06.25		

QTY -047	QTY -049	P/N	DESCRIPTION
X		D3589-047	FORWARD GUIDE
	X	D3589-049	AFT GUIDE
1	1	D3589-5	LATCH GUIDE
1		D3589-17	FORWARD GUIDE PLATE
	1	D3589-19	AFT GUIDE PLATE



D3589-047 FORWARD GUIDE



D3589-049 AFT GUIDE

D3589-047/-049 NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3589-0XX" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.07 lbs EACH
- 8) WELDING: PER DART QSI 004

422731

RELEASED
9/26/11

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DE APPR.			NTS
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